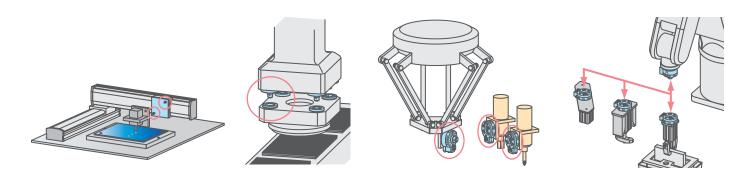
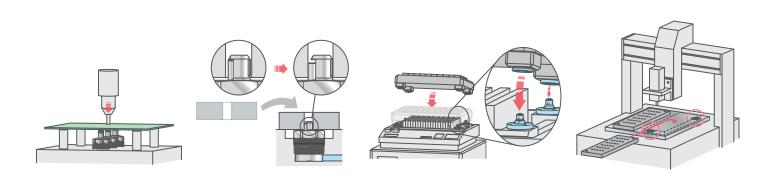
FA · Robotic Automation Products

Application Examples

For Automotive • Semiconductor • LCD Panel Electronics • Precision Equipment Industries



More Automation Solutions





Product Line-Up





Coupler

Robotic Hand Changer

Model SWR

High Accuracy · High Rigidity · Long Life No Backlash

Locating Repeatability: $3 \mu \, \text{m}$ Compact and Easy to Use

Allowable Load (at Pneumatic Pressure 0.5MPa): 3kg / 7kg / 12kg / 25kg / 50kg / 75kg / 120kg



Spring Lock / Air Releas

Clamp

Pneumatic Location Clamp

Model SWT

Locates and Clamps Simultaneously

Locating Repeatability: 3μ m

Clamping Force (at Pneumatic Pressure 0.5MPa): 0.8kN / 1.5kN / 2.3kN / 3.3kN / 5.1kN



Locating Clamp

Screw Locator

Model VXF

NEW

M4/M5 sizes are added to the line-up! Most Suitable for Locating Small Plates



Simple Manual Setup High Accuracy Locating of Pallets/Plates

Locating Repeatability: 3 μ m Most Suitable for Pallets and Equipments Requiring High Accuracy Locating

Bolt Size: M4/M5/M6/M8/M10/M12/M16

Manual Lock / Manual Release



Expansion Locating Pin Smaller Diameter Model

Model VRA/VRC

Zero Clearance Between Expansion Pin and Reference Hole

Locating Repeatability: 3 μ m Durability of Ten Million Cycles (When using VRA) Workpiece Hole Diameter: ϕ 3 / ϕ 4 / ϕ 5 / ϕ 6



Spring Lock / Air Rele

Pneumatic Expansion Locating Pin

Model WM

Zero Clearance with High Accuracy Locating Pin

Locating Repeatability: 3μ m

Workpiece Hole Diameter: ϕ 8 / ϕ 9 / ϕ 10 / ϕ 12 / ϕ 13 / ϕ 15 / ϕ 16 / ϕ 18 / ϕ 20



.ir + Spring Lock / Air Releas

Manual Expansion Locating Pin

Model VX

Zero Clearance with High Accuracy Manual Locating Pin

Locating Repeatability: 5μ m

Workpiece Hole Diameter: ϕ 8 / ϕ 10 / ϕ 12 / ϕ 16 / ϕ 20



Manual Lock / Manual Release



Clamp

Robotic Hand

Model WPH/WPP/WPO

Compact with High Gripping Force Most Suitable for Using with Robotic Hand Changer



Parallel Robotic Hand Gripper $_{\text{Model}}$ WPH



Three-Jaw Chuck



Two-Jaw Chuck

Air Lock / Air Rele



High-Power Pneumatic Clamp

Model WHE/WCE/SWE







Higher Clamping Force and Holding Force with Mechanical Lock and Pneumatic Pressure Clamping Force which Withstands the Load with Holding Force does not Distort the Workpiece.

Air Lock

Air Release



Auto Backup Pin

Model WDC

Prevents Chattering and Distortion Counter to the Load Pin Touches Workpiece Softly and Stops to Provide Support



Spring Lock Air Release



High-Power Pneumatic Work Support

Model WNC

Firmly Supports the Workpiece and Prevents Chattering/Distortion The World's First Collet-Style Work Support with Pressure Range of 0.25~0.7MPa.



Air Lock

Spring Release



Auto Coupler

Model JVA/JVB JVC/JVD JVE/JVF











Compact Coupler to Connect Hydraulic/Pneumatic Circuits

Connection Stroke: 1mm Commonly Used with Screw Locator and Pneumatic Location Clamp

Control

Air Sequence Valve

Model BWD

/.

Actuates Multiple Air Actuators in Sequence Without Electricity.

Delay Time: 1~10sec Most Suitable for Electricity-Free Environments

Kosmek works to meet the needs of every customer, developing and producing innovative products.

http://www.kosmek.co.jp

We have various types of hydraulic and pneumatic products. Please let us know your requirements, and we will make it happen.

For further information of each product, please refer to "FA • Robotic Automation Products Complete Catalog". Please contact us or request it from our website.



FA · Robotic Automation Products Complete Catalog Catalog No.FA0020□-□-GB

Application Examples

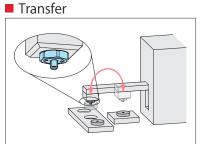
Category

■ Transfer

Deburring

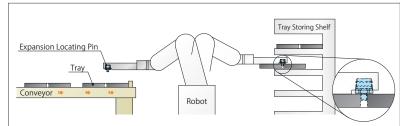
Soldering, Sealing

■ Welding



Expands to hold the workpiece hole. For Pick-and-Place of Table Robots

Transfer



Clamps the tray hole and transfers it to the storing shelf.

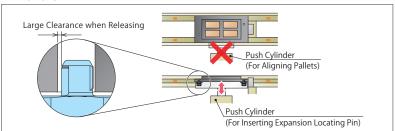
Model

VRA/VRC WM

Model

VRA/VRC WM

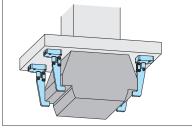
Transfer



Expansion locating pin allows for easy pallet loading/unloading. It prevents transfer error of conveyors.

Model

Transfer

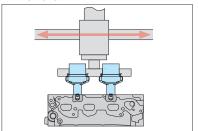


Prevents workpiece from falling with holding force even at 0MPa.







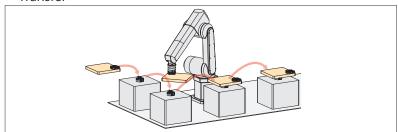


Minimize the Transfer Equipment by clamping workpiece hole.

Model



■ Transfer

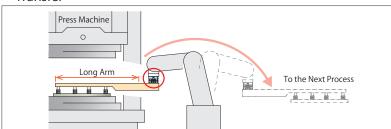


Robotic Hand Changers mounted to the pallets. It enables not only tool change, but also pallet transfer.

Model



Transfer

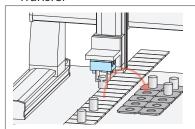


High accuracy locating of Robotic Hand Changer reduces fluctuation of press machine transfer arm and prevents errors.

Model



Transfer



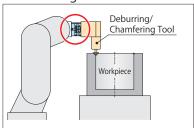
Long Stroke Robotic Hand allows for transferring various kinds of workpieces.

Model





Deburring

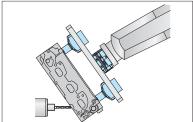


High accuracy robotic tool changer improves machining accuracy.

Model





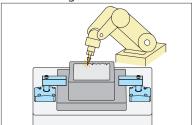


Clamps the workpiece by holding its holes. Clamps the workpiece with holding force. No Interference, Smooth Deburring

Model



Deburring



Scratches on the workpiece will be minimized.

Model



Soldering



Soldering accuracy will be improved by high accuracy robotic tool changer.

Model

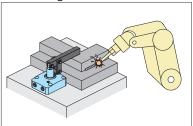
Sealing



High accuracy robotic tool changer improves sealing accuracy.

Model

Welding



Clamp Automation

% Spatter measurement is required.



Application Examples

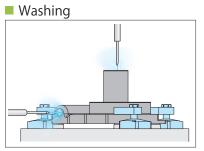
Category

Washing

Assembly

Press Fit

■ Test

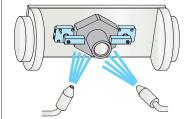


Clamps the workpiece with holding force. Scratches on the workpiece will be minimized.

Model

WHE WCE

Washing

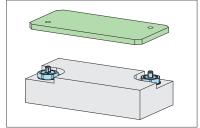


Washing Machine Automation with **Automatic Clamps**

Model

WHA WCA

Assembly



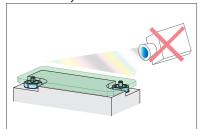
High accuracy locating facilitates precision work.

Model

VRA/VRC

WM

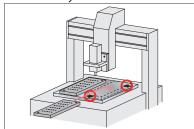
Assembly



Cost Reduction in Adjustment Equipment with High Accuracy Locating

Model

Assembly



Improves locating accuracy during pallet change.

Model

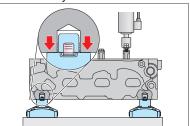
Assembly



Without backlash, robotic tool changer facilitates screw tightening and reduces defects.





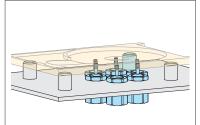


Clamps the workpiece by holding its holes. Supports press fitting during HDD Smooth Assembly with No Interferes

Model



Assembly

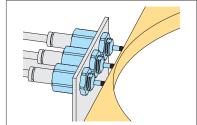


assembly, preventing deformation.

Model



Assembly

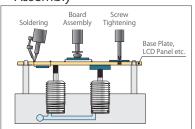


Supports thin-walled part preventing deformation and cracking.

Model



Assembly



Supports the bottom of the circuit board. Prevents backlash during board assembly.



Assembly



Supports and backups the workpiece from the bottom preventing deformation caused by various kinds of loads.

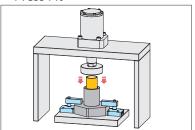
Model



Model



■ Press Fit

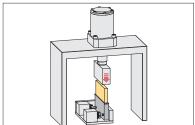


Press Fit Automation with **Automatic Clamps**

Model





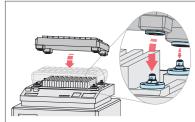


deformation caused by press fit.

Model



Test

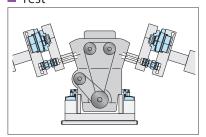


Supports the thin walled part, preventing Improves accuracy of the semiconductor test device. Locates cassette with high accuracy.

Model

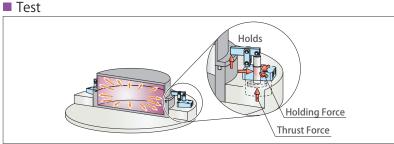


Test



Engine Test Device Tool Change Standardization of Test Device

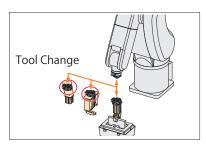
Model



Securely holds the pressure container for leak test with clamping force and holding force.

Application Examples

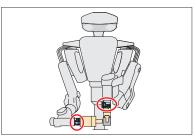
Robot Examples



Articulated Robot Standardized Tool Change

Model

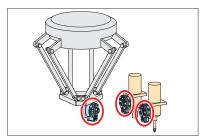




Humanoid Robot End of Arm Tool Change

Model

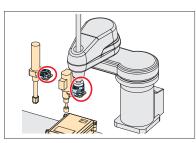




Parallel Link Robot Screw Tightening Tool Change

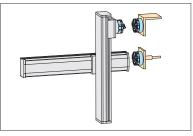
Model

SWR



Scara Robot **Nut Runner Tool Change**

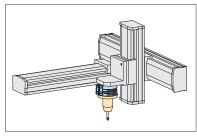
Model SWR



2-Axis Cartesian Coordinate Robot **Test Device Tool Change**

Model

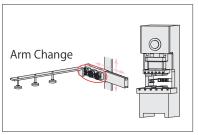
SWR



3-Axis Cartesian Coordinate Robot **Tool Change**

Model

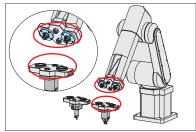
SWR



Press Machine Transfer Arm Change

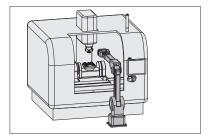
Model

SWR



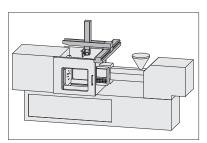
Large Robot Design various kinds of robotic hands.

Model



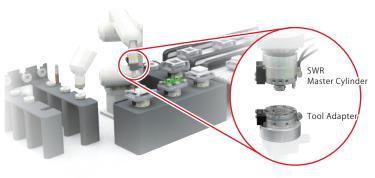
Articulated Robot Unloading Machine Tool Pallets/Workpieces

Model



Injection Molding Machine Take-Out Robot

Model SWR

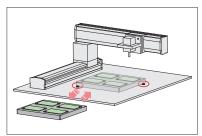


High-precision Robotic Hand Changer enables multiple functions of robots and setup time reduction. It enhances the productivity of automated production line.



Application Examples

Setup Improvement Examples



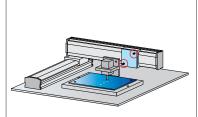
Cartesian Coordinate Robot **High-Accuracy Pallet Setup**

Model









Cartesian Coordinate Robot High-Accuracy Light Tool Setup

Model





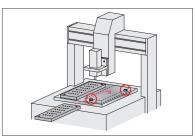
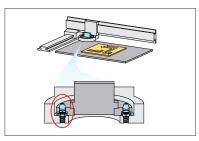


Table Robot High-Accuracy Pallet Setup

Model



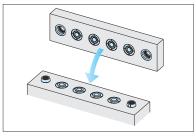




Ink-Jet Device **Head Change**

Model

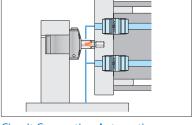




During Pallet Change Locates with VXF, connects circuits with JVA/B

Model

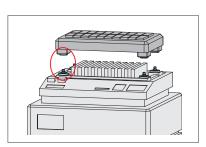




Circuit Connection Automation

Model





Semiconductor Test Device **High-Accuracy Cassette Setup**

Model



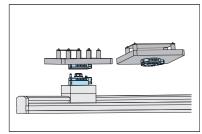




Production Line of LCD Panels

Model

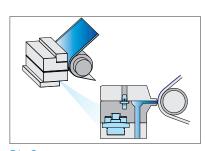




Single Axis Robot Pallet Change

Model





Die Coater **Setup During Washing**

Model

SWT VX VXF



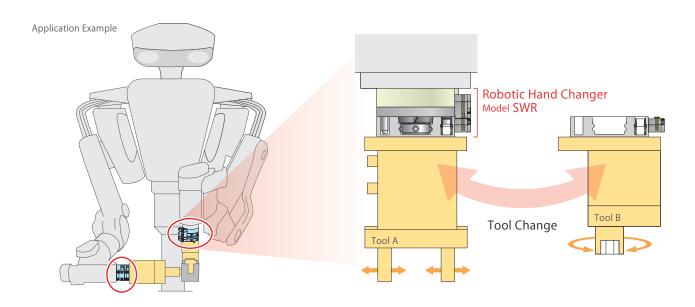


Coating and Coater Head

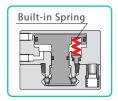


Kosmek Robotic Hand Changer is used for

Humanoid Robot Tool Change



6 Reasons to Choose KOSMEK



Safe • Anti-Falling of Tool

Even without air supply, built-in spring maintains mating condition which prevents tool from falling.



Light Weight • Compact

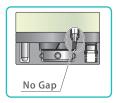
Suitable for robotic hands which are near the weight limit.

Light Weight yet Large Load Capacity!! ** It shows the weight of SWR0030 without the electrode.



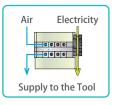
Enhances Work Efficiency

No backlash on mating part. Highly reliable electrode prevents momentary stop caused by communication error.



No Backlash on Mating Part

No backlash (clearance) on mating part and most suitable for high load and high accuracy operation.



Connect Air/Electricity to the Tool

By air port and electrode, it is able to connect air and electricity to the tool side. Electrode is selectable from solder terminal, D-SUB connector and power transmission connector.

Locating Repeatability **0.003mm**

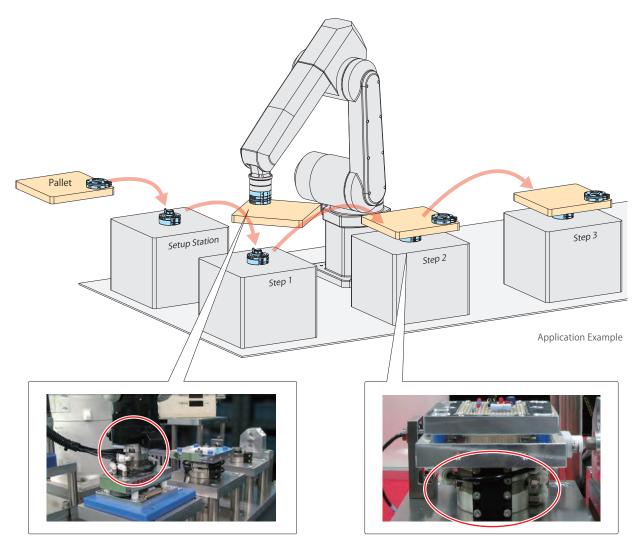
Prevents Fluctuation

Locating repeatability of tool change is 0.003mm. Reduces the fluctuation of hand tool and conducts high accuracy operation.



Kosmek Robotic Hand Changer is used for both

Transfer Robots and Pallet Locating



For Transfer Robot

For Locating Pallets

High Accuracy

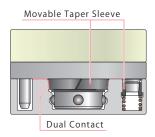
Locating Repeatability: within 3μ m

No backlash on mating part with the dual surface contact of movable taper sleeve.

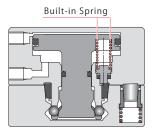
Safety

Pallet Fall Prevention

Mechanical locking system maintains mating condition with built-in spring.



High Accuracy Locating with Dual Contact



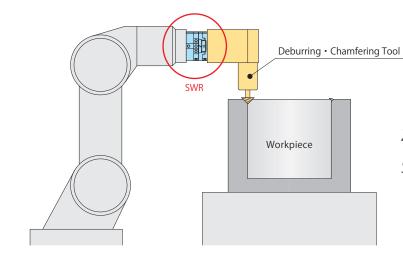
Built-in spring maintains the locked state.





Kosmek Robotic Hand Changer is used for

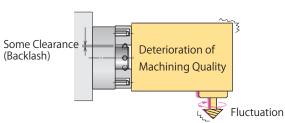
Deburring • Chamfering Robots for **Aircraft Engine Components**



Zero Backlash

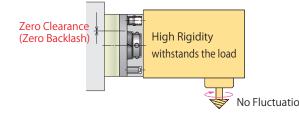
Suitable for Heavy Load Work

Before General Robotic Hand Changer



After

Kosmek Robotic Hand Changer SWR



Locating Repeatability of Tool Change: $3 \mu m$

Productive

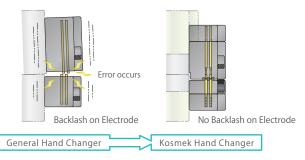
Enhances Work Efficiency

No backlash on mating part is due to the dual surface mechanism with movable taper sleeve.

Circuit Connection

Supplies Air/Electricity to the Tool

Air and electrical connections to the pallet available with the air port and electrode.



Kosmek hand changer has no backlash on electrode with dual surface contact.

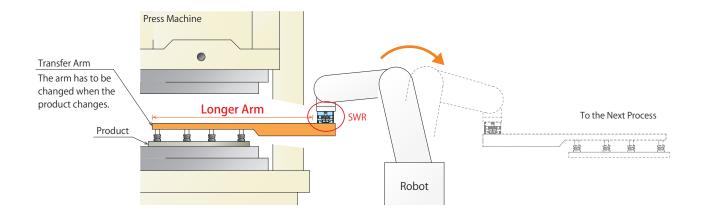


Air blow function is for cleaning the taper reference surface and seat surface.

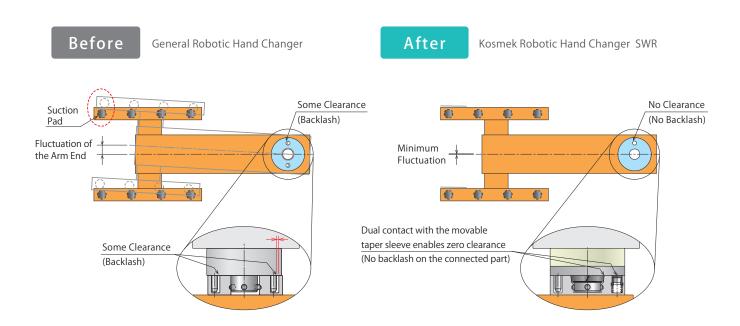


Kosmek Robotic Hand Changer is used for

Transfer Arm Change of Press Machine Automatic Line



Kosmek robotic hand changer minimizes fluctuation of the longer arm.



With low locating accuracy, fluctuation of the arm end becomes larger. Clearance on the hand changing part may result in gap due to the moment of robot movement. When suction pad is off-position, the pad may not adsorb products, or it cannot place products properly after transferring them.

With high locating accuracy (3 μ m), fluctuation of the arm end is minimal. Since there is no clearance or backlash, the moment of robot movement does not affect attaching and detaching products. Prevent errors on attaching and detaching with high accuracy locating.

Drawings do not show actual dimensions.

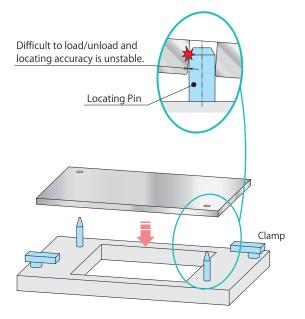


Pneumatic Location Clamp is used for

Locating and Clamping of Pallet/Tray Change

Model SWT

Before



Locating Pin + Clamp

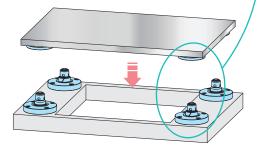
Unstable Accuracy (Locating accuracy depends on clearance.)

Since the pins interfere with holes, transfer must be highly accurate.

Space for clamps is required.

After





Pneumatic Location Clamp

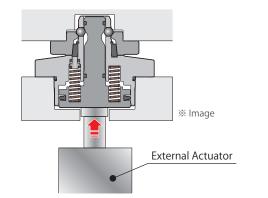
High Accuracy (Locating Repeatability : 3 μ m) With lift-up function, able to set workpiece without obstruction. Locates and clamps at the same time.

Application Example for Vacuum Facility

We are able to accomodate a fixture that does not supply air in a vacuum environment with SWTY which has the same function as SWT. **Please contact us for use in this environment.

Example

Release with an external actuator (prepared by customer) (Release action by lifting up a piston from the bottom of SWTY), and lock with spring. SWTY on the fixture operates without air supply.





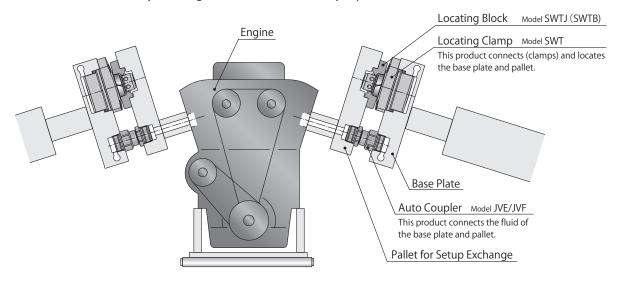
Pneumatic Location Clamp and Auto Coupler are used for

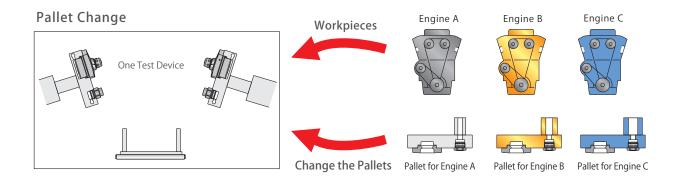


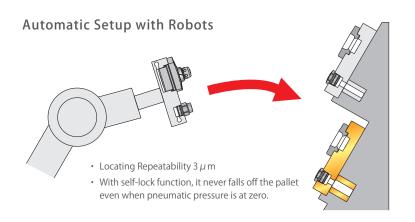
Automatic Setup Change of Engine Cold Test Device

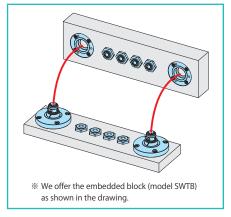
In an engine cold test (engine function test in non-fired state), **every time an engine model changes, testing device had to be exchanged** due to **the design of the testing device**.

Applying pneumatic location clamp to a part (the joint part of an engine and testing device.) of testing device enables the **automatic setup exchange (time reduction in setup)** by the robot.











Screw Locator is used for



High-Accuracy Locating for Pallet/Tray Change



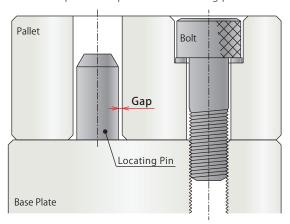
Screw Locator performs high-accuracy locating simply by fastening the bolts.

Before

General Locating Pin

Mechanical pins have **clearance** creating unreliable accuracy and repeatability.

Less accuracy due to backlash
Space is required for mounting pins.



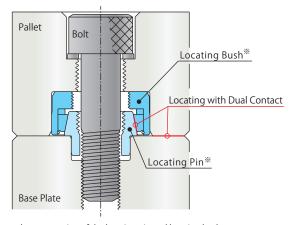
After

Screw Locator

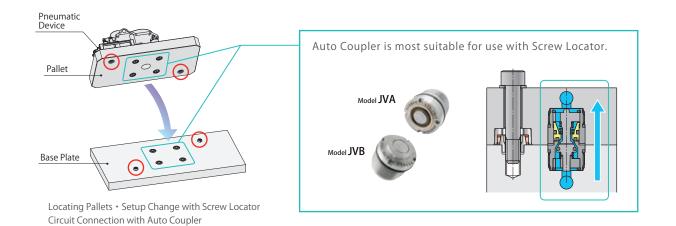
With Dual Contact of Screw Locator **Locating Repeatability is 3** μ m

High locating accuracy makes less defective parts.

More Compact and Space-Saving



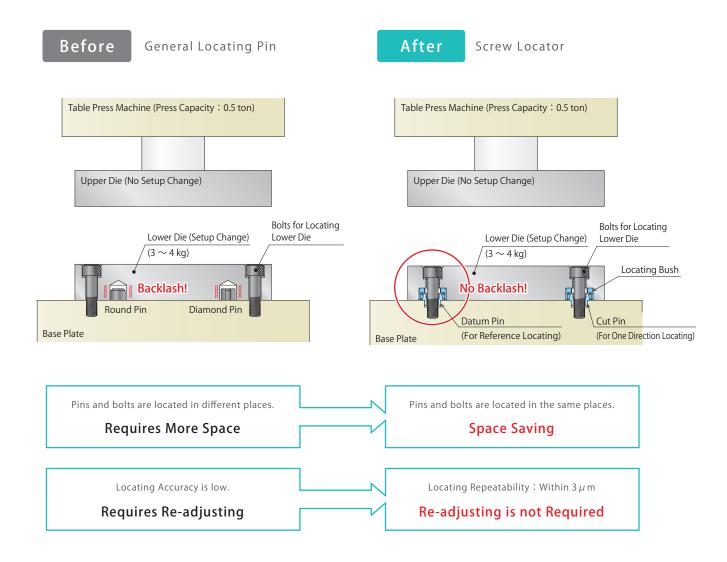
 $\ensuremath{\ensuremath{\%}}$ Screw locator consists of the locating pin and locating bush.

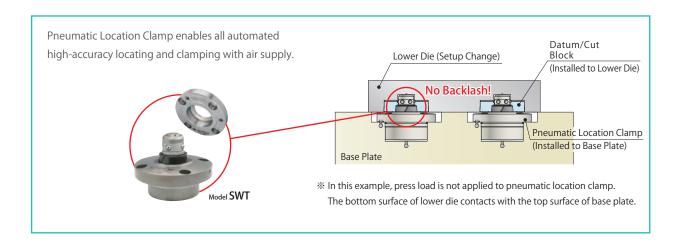




Screw Locator is used for

High-Accuracy Locating of Lower Die of Table Press Machine

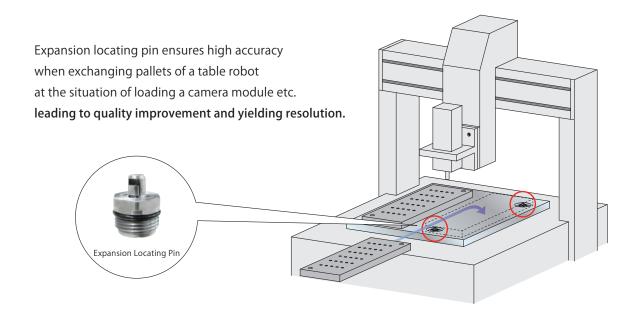


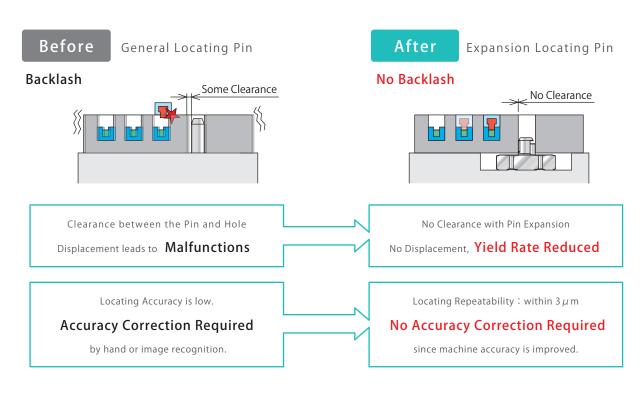




Expansion Locating Pin is used for

High Accuracy Locating for Pallet Change of Table Robot (Equipped with Camera Module Lens etc.)





Quality Improvement • Cost Reduction

Accuracy improvement of locating pin leads to high accuracy operation and cost reduction in adjustment equipment.

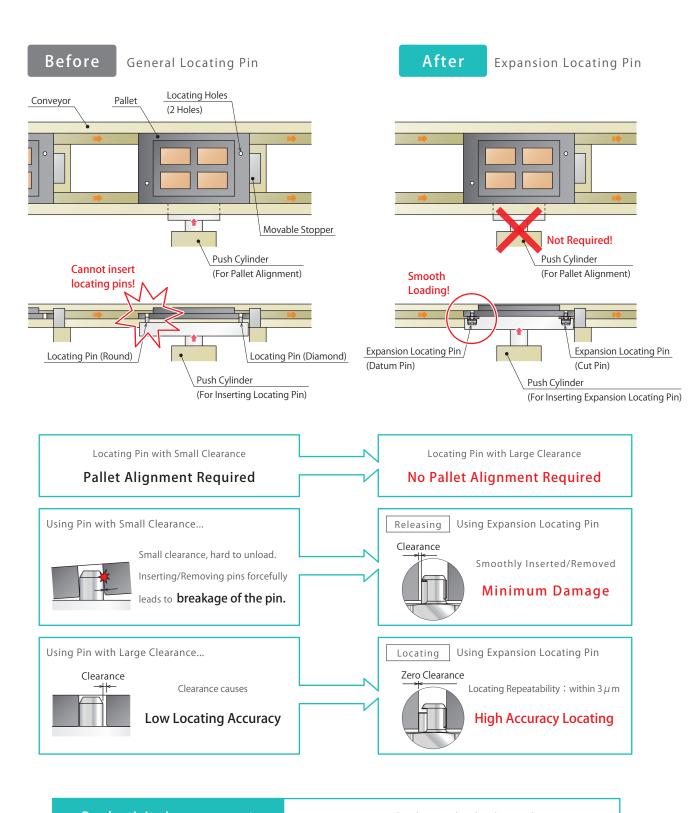


Improvement in Locating Accuracy of the Machine



Expansion Locating Pin is used for

Automatic Loading • High Accuracy Locating of Pallets with Conveyor Transfer (Assembly Process for Smart Phone Components)



Productivity Improvement

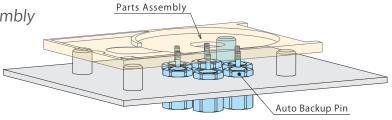
Improvement in loading and unloading reduces errors.

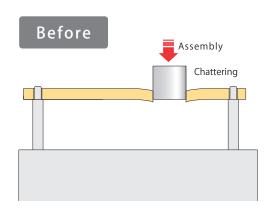


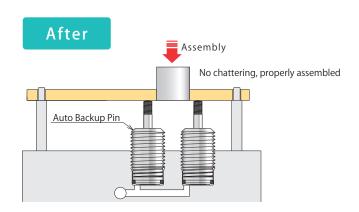
Auto Backup Pin is used for

Chattering Prevention of HDD Parts Assembly

Prevents chattering caused by assembly (press fit) and assembly defects.

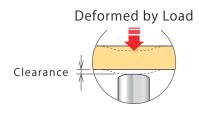




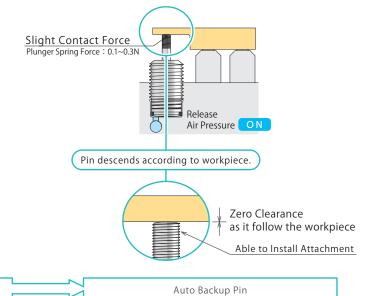


Auto backup pin contacts workpiece softly and holds it instantly (3N). No clearance between the workpiece and pin since it follows the height of workpiece.

It enables high-accuracy implementation and yield rate reduction, since there is no clearance regardless of the variation in workpiece caused by aluminum die cast tolerances, workpiece distortion, or the gap between seat surface and tip of the pin.



General Backup Pin





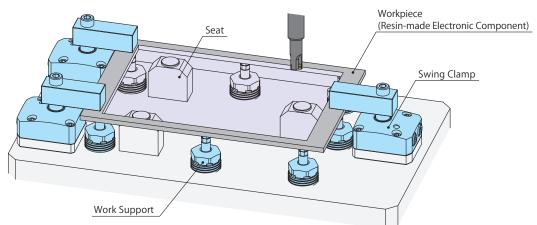
High-Power Pneumatic Work Support is used for

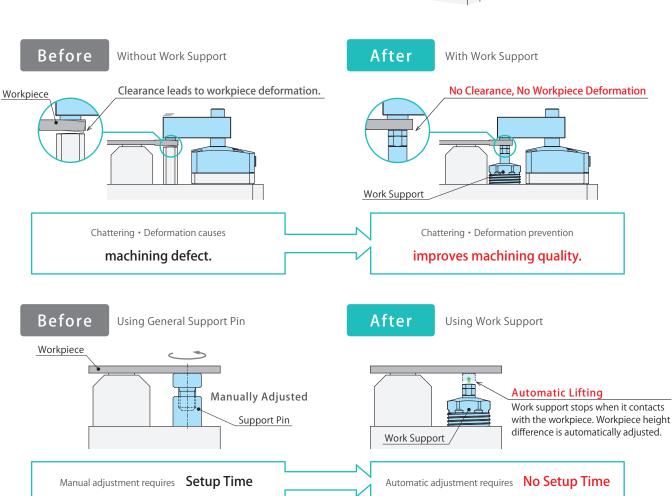
Chattering/Deformation Prevention for Finishing Process of Resin-made Component



Model WNC

High-quality resin-made electronic component requires machining for finishing process. Kosmek work support prevents deformation or chattering on thin components and enables high quality machining. It also provides shorter setup time.

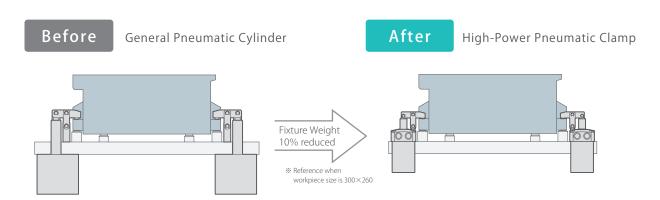






High-Power Pneumatic Clamp is used for

Fixtures with Limited Space



High-power pneumatic clamp has compact body yet **exerts equivalent clamping force** to our conventional model. By reducing the weight of fixture, the load to equipment will be minimized.



Strong Clamping Force with Mechanical Lock

Exerts approximately 3 times higher clamping force than the same size comparison pneumatic cylinder.



Holding Force

Holding force is the force that endures reaction force (load), not the force that presses a workpiece.



Company Profile



KOSMEK LTD. Head Office

Tokyo Sales Office

Nagoya Sales Office

Company Name KOSMEK LTD. Established May 1986 Capital ¥99,000,000

Sales 55 billion yen (period ended March 2014)

Chairman Keitaro Yonezawa President Tsutomu Shirakawa

Employee Count 220

Business Fields

Group Company KOSMEK LTD.

KOSMEK ENGINEERING LTD.

KOSMEK (USA) LTD. KOSMEK (CHINA) LTD. Design, production and sales of precision products,

and hydraulic and pneumatic equipment

Customers Manufacturers of automobiles, industrial machinery,

semiconductors and electric appliances

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Product Line-up

We manufacture a wide range of clamping systems and components. Feel free to contact us.



■ KOSMEK WORK CLAMPING SYSTEMS

MACHINE TOOL RELATED PRODUCTS

Our clamping system enables boltless automation making loading and unloading workpieces easier. The non-leak valve enables the use of hydraulic source and fixtures in a disconnected condition after locking (clamping action).



■ QUICK DIE CHANGE SYSTEMS

FOR PRESS MACHINES

Kosmek Quick Die Change Systems are a cost effective way to improve the working environment, allow diversified and small-lot production, and reduce press down time. Available for a wide range of machines from large size transfer-presses to smaller high speed presses.



QUICK MOLD CHANGE SYSTEMS

FOR INJECTION MOLDING MACHINES

Automatic clamping systems have reduced mold change times and increased production efficiency for plastics manufacturers in a multitude of industries.

We offer a variety of clamping options including hydraulically powered clamps, pneumatic clamps with a force multiplying mechanism, and magnetic clamping systems.



■ DIECAST CLAMPING SYSTEMS

FOR DIECAST MACHINES

Kosmek Diecast Clamping Systems (KDCS) enable stable die clamping for die casting and magnesium molding machines that are subjected to severe conditions caused by exposure to mold release agents and high temperature.

KOSMEK

Harmony in Innovation

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